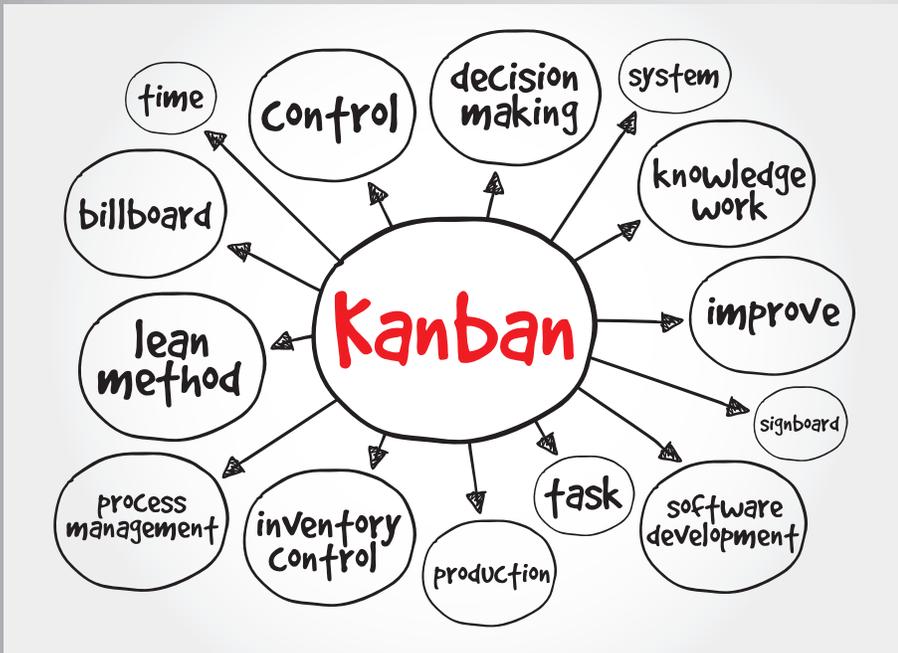


# Kanban Inventory Replenishment

with Member Presenter: Nate Rife from Bradley Corporation  
Virtual Zoom Call: January 27, 2021 • 12:30-2:30 pm



## What is a Kanban?

A Kanban is a signaling device that gives authorization and instructions for the production or withdrawal (conveyance) of items in a pull system. The term is Japanese for “sign” or “signboard.” Kanban cards are the best-known and most common example of these signals. They often are slips of card stock, sometimes protected in clear vinyl envelopes, stating information such as part name, part number, external supplier or internal supplying process, pack-out quantity, storage address, and consuming process address.



## Continuous flow is the ultimate objective of lean production.

*Creating continuous flow has been the goal of countless kaizen projects, but, when one-piece flow cannot be achieved, Kanban is used instead.*

**Want to learn more about Kanban?** Join us on January 27 to share best practices with other member companies. Nate Rife will present Bradley’s successes using Kanban. With the implementation of Kanban, Bradley has experienced a more stable and clearly visible production schedule.

During the roundtable, we’ll also discuss in more depth the recent rumblings that ERP and Kanban can be a challenge.

### Why Kanban?

- Prevents overproduction
- Conveys production instructions between work centers
- Provides visual controls
- Makes it easier to make improvements in the production process
- Helps to define and standardize each work process

### Who Should Attend:

- Operations Planning, Operations Management, Supervisors, Purchasing, and Suppliers to a Kanban

### About Nate Rife:

Nate Rife is the Operational Excellence Manger at Bradley Corporation. He leads the implementation of lean tools and drives lean improvements in the Bradley Operating System (BOS) for all three plants: Menomonee Falls, Germantown and Marion, Ohio.

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\$39 for Non-Paranet Member Company Participants